

I.Dekk

DECKING INSTALLATION INSTRUCTIONS



PLEASE READ AND FOLLOW THESE INSTALLATION INSTRUCTIONS FOR A SUCCESSFUL I.DEKK PROJECT

Select the best board profile for your deck:

I.Dekk is offered in a Traditional S4S deck board which is rectangular profile that is installed with minimum 3/16" spacing between boards and in a Tongue & Groove deck board which allows for a continuous floor.

Traditional S4S boards should be selected if there will be large amounts of debris from trees or other sources as the deck can be more easily maintained in a clean condition. S4S boards should also be selected if air circulation under the deck will be limited as the deck substructure does require sufficient air circulation to remain stable. The minimum 3/16" spacing between boards aids in air circulation.

Tongue & Groove boards may be selected when sufficient air circulation can be provided to the deck substructure by allowing air to enter on at least two sides of the deck structure. The amount of open space required may be based on soil and moisture conditions. As a general rule at least 12" of unimpeded space should be available. Lattice may provide an acceptable substructure cover. Tongue and Groove boards should always be gapped 1/32" to 1/16" to allow for temperature related expansion and contraction.

Avoid installing deck boards end to end:

An I.Dekk Feature Strip provides an ideal way to avoid butt joints as space can be provided for normal expansion and contraction under the wings of the Feature Strip. Avoid placing fasteners through the wings of the Feature Strip.

All face fasteners should be installed, at minimum, 3/4" from the end of the boards.

Careful installation protects your deck.



Important Installation Tips

Please read and follow these installation tips for a successful I.Dekk installation

I.Dekk offers two deck board styles. One is I.Dekk Tongue & Groove board, a unique decking that installs in an interlocking manner. The other is I.Dekk S4S a traditional rectangular board which is installed with a space between boards. The I.Dekk Tongue & Groove board may be selected when there is sufficient air circulation for proper ventilation in the area under the deck. I.Dekk traditional rectangular S4S boards can generally be used in any application, including those where the distance to the ground is less than 12". S4S deck boards should be spaced at a minimum of 3/16" to allow for air circulation. Lattice skirting may be used.

Composite decking will expand and contract as temperatures change. To minimize these effects, it is best to install deck boards when temperatures are as close to 60 degrees as possible. For the most uniform results on hot days, lay the boards out in the shade before installation to minimize the effects of temperature extremes. If boards must be installed on extremely cold days, the recommended gapping should be increased slightly.

Proper gapping should be provided throughout the deck installation. A minimum gap of 1/8" should be provided where the deck meets a wall and a 3/16" gap should be provided where the deck meets a post or other object. Tongue and groove boards should be gapped at a minimum of 1/32" to 1/16" between boards and traditional rectangular S4S boards should have a minimum spacing of 3/16" between boards.

It is necessary to avoid butt joints when installing deck boards in an end-to-end manner on the main area of the deck. An I.Dekk Feature Strip should be used as a divider to avoid butt joints on the deck floor. A 3/16" space should be allowed between the deck board ends and the feature strip to allow for expansion and contraction. If an I.Dekk Perimeter Strip is used around the outside of the deck, a 3/16" space should also be provided to allow for expansion and contraction. Please see the "I.Dekk Installation Instructions" for illustrations.

See the "I.Dekk Installation Instructions" for fastener selection recommendations to assure a proper installation. Fastener selection does make a difference.

All face fasteners should be located at least 3/4" from the ends and edges of the deck boards to avoid damage. Fasteners should be placed near the deck board structural septum's.

Quality framing materials and proper building techniques will help assure a successful project. A slight deck slope of 1/16" per foot away from the house is required. Always use a chalk line to establish a straight line and check straightness as the installation proceeds, especially where joints meet. Always calculate deck width to avoid having to rip a deck board or to have an adequately sized board if a board must be ripped.

Deck boards should be laid out prior to installation to achieve the most pleasing pattern and brush tone visual effect.

Complete installation and care instructions can be found on our website at www.GreenBayDecking.com.

Please call Green Bay Decking at 877-804-0137 for additional information.

Thank you for using I-Dekk

I. Dekk

Deck Components and Specifications



TRADITIONAL S4S
 Description: 5/4" x 6" S4S
 Height: 1 1/4"
 Width: 5 1/2"
 Lengths: 12', 16', 20'
 Weight: 1.4 lbs./ft.



PERIMETER STRIP
 Description: 6/4" x 6"
 Height: 1 1/2"
 Width: 5 1/2"
 Length: 12'
 Weight: 1.6 lbs./ft.



TONGUE & GROOVE
 Description: 5/4" x 6"
 Height: 1 1/4"
 Width: 5 3/4"
 Lengths: 12', 16', 20'
 Weight: 1.37 lbs./ft.



FEATURE STRIP
 Description: 6/4" x 6"
 Height: 1 1/2"
 Width: 5 1/2"
 Length: 12'
 Weight: 1.4 lbs./ft.



BALUSTERS
 Description: 2" x 2"
 Height: 1 3/4"
 Width: 1 3/4"
 Lengths: 32", 38"
 Weights: 32" 2.3 lbs., 38" 2.6 lb



*End Caps available for all profiles

END CAP*
 Height: 1 1/4"
 Width: 5 1/2"
 Length: 1"
 Weight: .2



4" X 4" POST SLEEVE
 Height: 4.315"
 Width: 4.315"
 Length: 8"
 Weight: 17.6 lbs.



FASCIA BOARD
 Height: 7/16"
 Width: 12"
 Length: 12"
 Weight: 2.5 lbs



6" X 6" POST SLEEVE
 Height: 6.410"
 Width: 6.410"
 Length: 12"
 Weight: 39.5 lbs.



POST CAP
 Height: 4"
 Width: 4"
 Weight: .22 lbs.
 Notes: Standard Post Cap
 also available in 6" x 6"



POST BASE TRIM
 Height: 4"
 Width: 4"
 Weight: .20 lbs.
 Notes: Standard Post Base Trim
 also available in 6" x 6"



DECORATIVE POST CAP
 Height: 4"
 Width: 4"
 Weight: .22 lbs.



DECORATIVE POST BASE TRIM
 Height: 4"
 Width: 4"
 Weight: .20 lbs.

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CLEANING YOUR I.DEKK

Your I.Dekk will require occasional light cleaning to keep it looking fresh. Additionally, cleaning may help Tongue & Groove boards to drain properly. A pressure washer may be used with a fan-tip that is guided to move in the direction of the deck grain. Be careful not to damage the boards and follow proper safety precautions.

Scratches

Although I.Dekk is durable, care should be taken to avoid scratching. If scratches do appear it may be possible to carefully draw a stainless brush across the scratches in the direction of the grain to remove or reduce the scratches. Always test a small area to assure that the surface texture is not removed.

Removing Stains

Most stains can be removed with a general-purpose household cleaner, concentrated dish soap, laundry detergent, degreaser or composite deck cleaner. A plastic bristle brush will make the task easier. Remember that it is usually easier to remove fresh stains.

Removing Microbial Stains

Microbial stains, such as algae and black mold, will not damage your I.Dekk. Algae and black mold can generally be removed with a pressure washer and plastic bristle scrub brush, and cleaners designed to remove mold and mildew. Always test a small area before proceeding.

Please go to www.GreenBayDecking.com for additional tips.

GENERAL INTRODUCTION

I.Dekk is available in:

- **S4S Profile:** 5/4" Traditional (S4S)

- Available in 12', 16' and 20' lengths
- **Tongue & Groove Profile:** 5/4" T&G
 - Available in 12', 16' and 20' lengths

I.Dekk trim boards are available in two profiles:

- **Feature Strips:** Provides an attractive divider strip on the main deck
 - Available in 12' lengths
- **Perimeter Strip:** Provides an attractive alternative picture frame of the main deck
 - Available in 12' and 20' lengths

I.Dekk comes in a variety of colors. See the Color Selector at www.GreenDayDecking.com for more details.

The complete I.Dekk system includes boards, post sleeves, railings, balusters, end caps, post caps, post base trim, and handrail collars — everything needed to create a great-looking deck.

All I.Dekk boards manufactured by Green Bay Decking are identified with laser engraved identification data which can be found at 4 foot intervals on the edge of each board. This identification includes the manufacturer's name, the date the product was manufactured, and the ICC report number - ESR 1369. This information is helpful to local building code administrators.

Since I.Dekk is made from a formulation of reclaimed paper by-product, rice hulls (a rapidly renewable resource), and other high-quality materials, its properties differ from those of wood products. Therefore, I.Dekk has different handling and installation requirements that should be taken into consideration during the planning of your deck installation.

The following illustrated instructions have been provided to help you understand and take advantage of these differences with appropriate installation techniques. Following these instructions along with good building practices will deliver the highest quality installation. A quality installation will assure many years of outdoor living enjoyment.

Local Building Codes

You will want to follow all local building codes and good construction practices as you design and build your deck substructure and deck. Most municipal building codes have specific deck construction requirements. Failure to follow local building codes, including the filing plans and scheduling inspections with the municipal building inspector, may result in costly post-construction modifications. Excellent deck construction books can be purchased at your lumberyard or book store. In addition to local codes, be sure to follow the instructions in this manual that specifically pertain to I.Dekk products. Failure to do so may affect your Green Bay Decking warranty.

Installation Tools

Typical woodworking tools can be used. No pre-drilling or special drill bits required. Your deck can be installed using the fastener shown on page 9.

SCHEDULING YOUR PROJECT

Unloading, Storage, and Handling GeoDeck

I.Dekk boards should be stored on a dry, flat surface with support every 48 inches. Do not stack I.Dekk more than four skids high. Cutting and drilling of I.Dekk does not produce respirable dust. However, it is good practice to always wear protective equipment such as safety glasses and

hearing protection when operating power equipment.

Cautions



Expansion and Contraction

Every material expands and contracts as temperature changes, and composite decking is no exception. Avoid potential problems by allowing time for proper acclimation of I.Dekk to local temperatures. **Expansion and contraction is not a product defect and is not covered under the Green Bay Decking warranty.**

It is best to mark, cut, and install boards when they are all at roughly the same temperature.

It is recommended that all boards be kept as cool as possible by keeping them out of direct sunlight before installation. **Boards that have been in the sun for several hours will have expanded more than those kept in the shade, and consequently will contract more when they cool.**

If possible, install I.Dekk during the coolest part of the day. Although the ideal temperature for installation is 60 degrees Fahrenheit, this is generally not possible. However, there are steps that can be taken to help reduce the effects of expansion and contraction such as storing boards

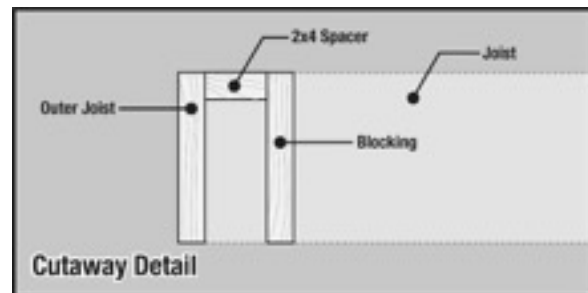
in the shade and making final cuts after boards have cooled.

SUB-STRUCTURE FRAMING

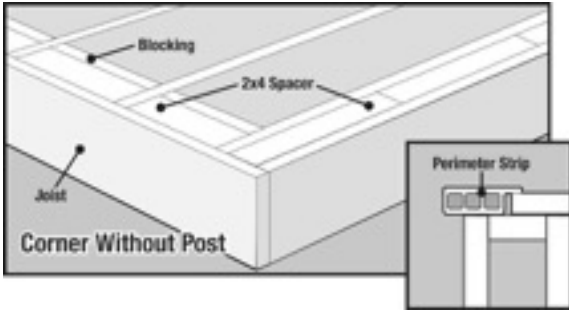
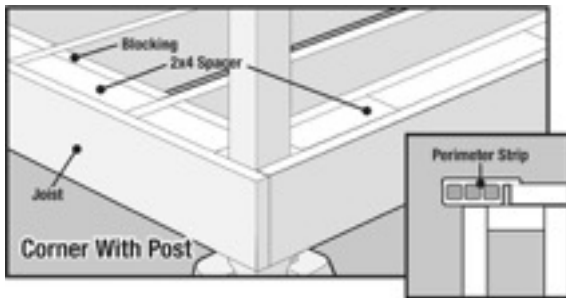
Installing Feature & Perimeter Strips

Layout your deck using current framing techniques outlined in the International Residential Code (IRC), as well as local code requirements.

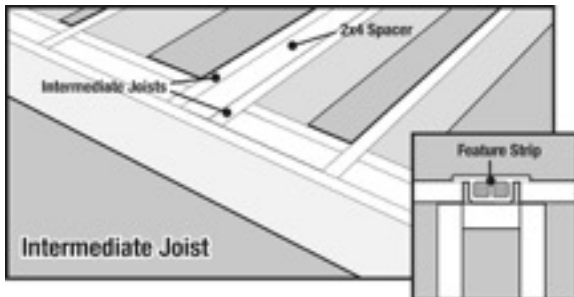
In addition to standard framing practices, additional blocking is required as outlined in this section. The cutaway detail graphic shows the joist, 2x4 spacer, and blocking border. This framing system provides a solid support for your deck, perimeter strip and feature strip.



The following two illustrations show how to complete a corner with and without a post using the same framing techniques.

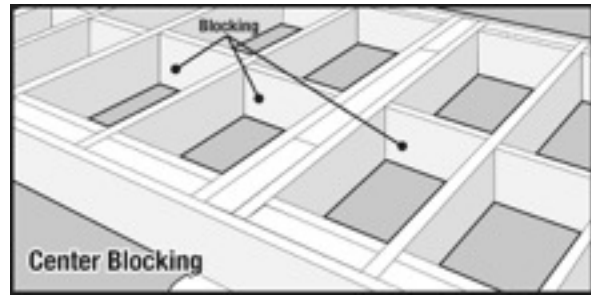


The intermediate joist is the framing necessary for Feature Strips.



Blocking

Center blocking ties the joist together to complete the framing. It will keep joists from twisting and bowing and keep the deck square. Blocking should be installed every 6' along joist, or if less than 12', mid-span.



Joist Spacing

I.Dekk decking should be installed on joists spaced no more than 16" on center for perpendicular or diagonal installations.

Be certain that the joist system is properly squared and secured with center blocking.

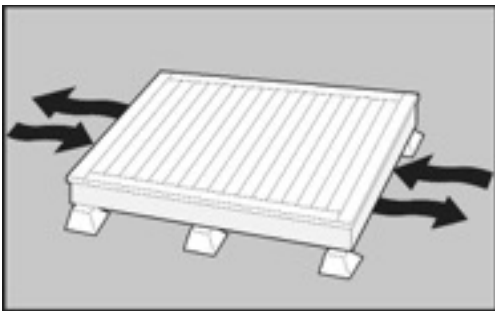
Stair Tread

I.Dekk deck boards being used as stair treads should be installed on joists spaced no more than 12" on center.

Under Deck Air Circulation

Traditional S4S deck board should be selected if under deck air circulation will be limited as the deck substructure does require sufficient air circulation to remain stable. The minimum 3/16" spacing between boards aides in air circulation.

Tongue and Groove deck boards may be selected when sufficient air circulation can be provided to the deck substructure by allowing air to enter on at least two sides of the deck. The amount of open space may be based on soil and moisture conditions. As a general rule at least 12" of unimpeded space should be available. Lattice may be an acceptable substructure cover. Tongue and Groove boards should always be gapped 1/32" to 1/16" to allow for expansion and contraction.



Deck Drainage

Slope the deck slightly (1/16" per foot) away from the house for water run-off, particularly for Tongue & Groove boards. Proper flashing of the ledger board is essential. Proper slope will help assure that will properly drain from the deck.

Water Drainage Systems

Water drainage systems such as an EPDM type membrane or a commercially available under deck drainage system, may be used with Traditional S4S deck boards assuming that the boards are spaced at 3/16" or more. This spacing will assure adequate water drainage and will also allow for air circulation.

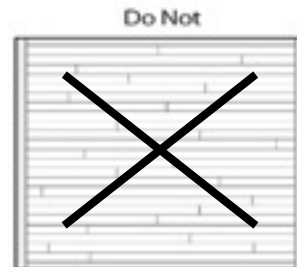
Tongue and Groove deck boards should generally not be used with an underdeck drainage system as sufficient air circulation may not be available for proper air circulation.

GENERAL GUIDELINES

Board Layout

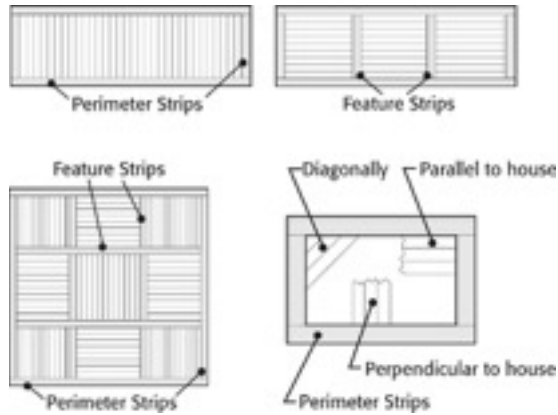
Avoid installing deck boards end to end.

An I.Dekk Feature Strip provides an ideal way to avoid butt joints as space can be provided for normal expansion and contraction under the wings of the Feature Strip. Avoid placing fasteners through the wings of the Feature Strip



Perimeter or Feature Strip Installation:

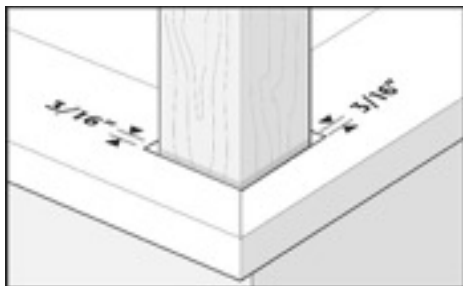
I.Dekk Perimeter Strips may have to be butted together if the outer edge of the deck is being “picture framed”. If the deck has a rail system, it is recommended you butt the Perimeter Strips at the post.



Board Spacing

Always leave a minimum gap of $1/8$ " to allow for expansion. Siding or molding can later conceal this gap.

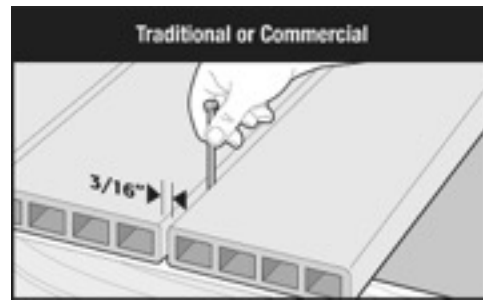
Allow a gap of $3/16$ " between the deck board any rail system posts or other obstructions. The post sleeve and post base trim will cover the gap when placed over the post.



Board Gapping

Keep the decking installation square as you proceed. Check for square every few boards and adjust the board-to-board gap as necessary to compensate. Maintain a minimum board-to-board gap to assure proper drainage of rain and snow melt.

Traditional (S4S) deck boards should be installed with a spacing guide to ensure a minimum of $3/16$ " of space between boards.



Tongue & Groove boards should be installed with a gap of $1/32$ " to $1/16$ ". Always use a spacing guide to maintain that spacing. Green Bay Decking has spacing guides available. Spacing of $1/20$ " will better assure that expansion conditions will not cause damage. An installation that is not properly gapped will restrict water run-off and may cause buckling, damaging the board and voiding the Green Bay Decking warranty.



later. (See Feature & Perimeter Strip Installation on page 12.)

Fasteners

Avoid fastening within 3/4" of the ends of the deck boards to prevent cracking.

See www.GreenBayDecking.com for specific fastener recommendations.

One of several fastening systems may be used to nicely conceal the fasteners resulting in a neatly finished deck surface.

UFO Ballistic Nailscrews are available at Green Bay Decking. These are inserted with a pneumatic nailer and can be removed with a screw driver if that becomes necessary.

Splitless ring shank siding nails that closely match I.Dekk colors can also be used. These are available through hardware outlets and are insert with a pneumatic nailer.

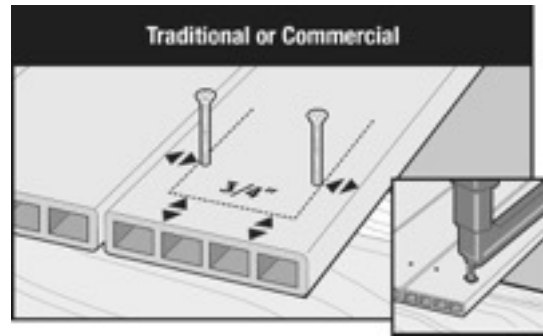
A pneumatic nail gun with an adjustable tip, such as a siding/fencing nailer can generally be use. Adjust the air pressure to ensure consistent setting for proper nail penetration. Check for correct pressure by testing the nail gun with the chosen fastener on a scrap board.

I.Dekk Traditional S4S Decking:

Use #7, #8 or #9 stainless or coated "Trim Head" screws 2-1/4" (or longer). Green Bay Decking can supply #7 x 2-1/2" "Finish Head" screws.

Apply a minimum of two fasteners on every joist, and three at the ends of each board.

If using a Feature Strip, allow the ends that will butt the Feature Strip to run long and overlap the opening where the Feature Strip will be installed. These ends will be trimmed to length

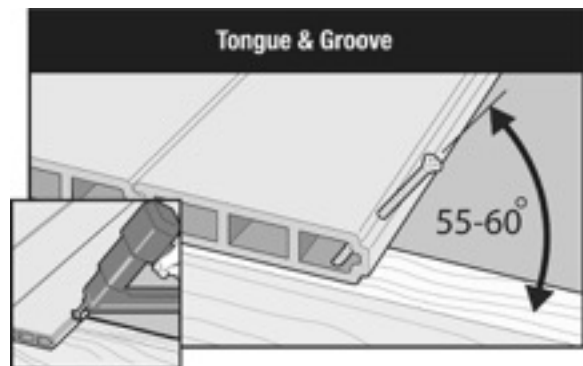


I-Dekk Tongue & Groove Decking:

Use #7, #8 or #9 stainless or coated "Trim Head" screws 2-1/4" (or longer). Green Bay Decking can supply #7 x 2-1/2" "Finish Head" screws.

Apply one fastener on every joist. It is also recommended to apply two fasteners through the face at the end of each board.

Fasteners should be driven through the tongue at a 55° to 60° angle to the horizon, through the tongue-to-shoulder junction, and into the joist below. Assure that a gap of 1/32" to 1/16" is provided. Use a gauge to assure uniform gapping. An installation that is too tight will restrict water run-off and may cause buckling.



Perimeter Strips and Feature Strips:

Use #7, #8 or #9 3" (or longer) stainless or coated "trim head" screws, or 8d 3" (or longer) stainless or coated ring shank "siding" nails.

Insert the fasteners through the 5/4" hollow portion of the board. **Do not fasten through the wing (flat edge) that overlaps the deck boards.**

Insert 2 fasteners every 16 to 24 inches. Avoid fastening within 3/4" from the ends of the boards. Trim head screws can be driven just below the surface of the board and hidden by using a hammer to gently tap the decking material over the screw head.

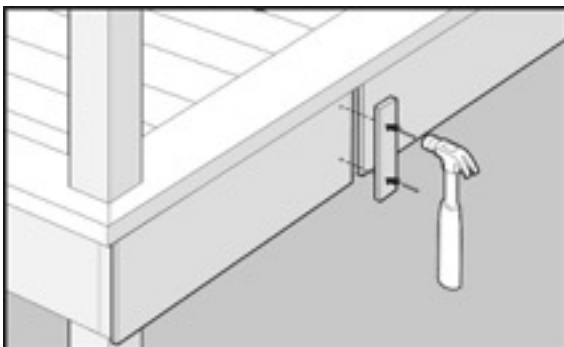
Fascia:

Use a minimum of three fasteners every 12". Use a minimum of two fasteners every 12" if the Fascia has been ripped down to 6" or less in width.

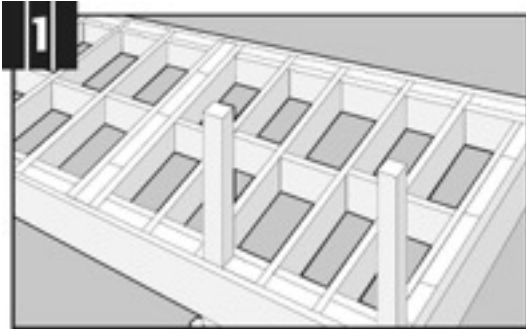
The same fasteners used on the deck may be used on the Fascia.

Use corner molding when two Fascia boards meet at an angle. Corner molding can be fashioned from other I.Dekk stock board pieces.

To join two or more pieces of the Fascia board, butt the boards with a 1/8" to 3/16" gap and cover the gap with a 1" to 2" piece of trim nailed vertically. This allows the board to slide behind and conceal any contraction and expansion.

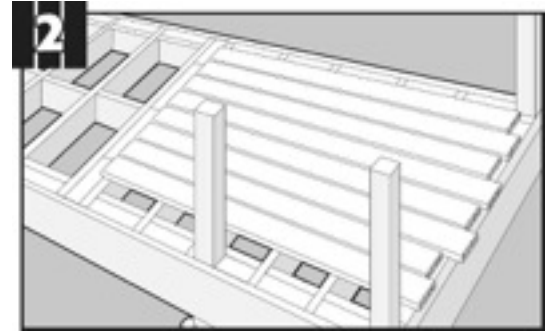


PARALLEL OR PERPENDICULAR DECKING INSTALLATION

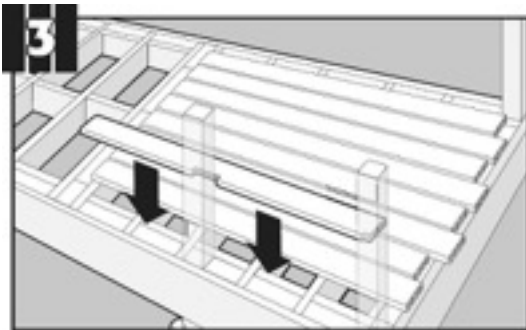


Start decking. Leave 1/8" between house; cover later with siding or molding

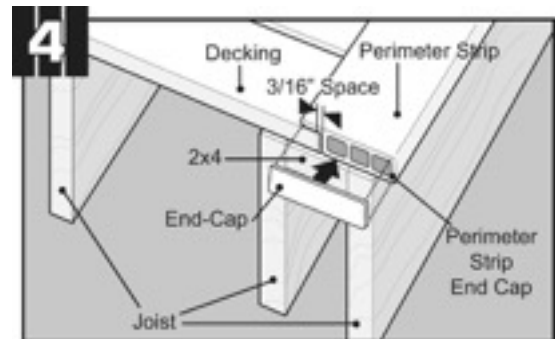
Install Feature and Perimeter Strips when all decking is complete.



Install boards with extra to be trimmed later.



Mark and cut boards next to posts or house to actual length before attaching. The skill saw will not cut up to these areas.



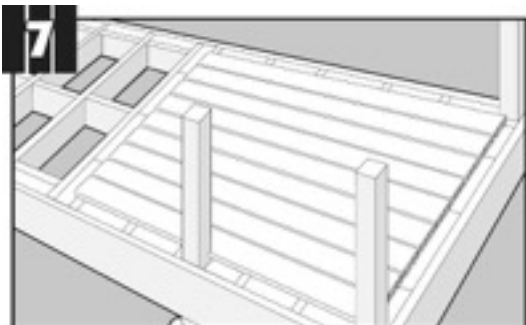
Boards should overlap joist (allowing 3/16" for expansion / contraction) where Perimeter Strips and Feature Strips will be added.



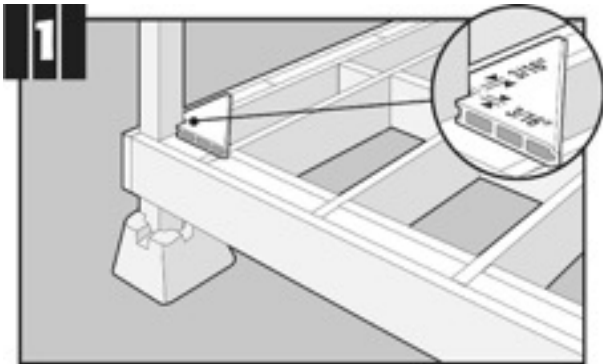
Snap a chalk line to indicate final cut length. Recommend using white or blue chalk.



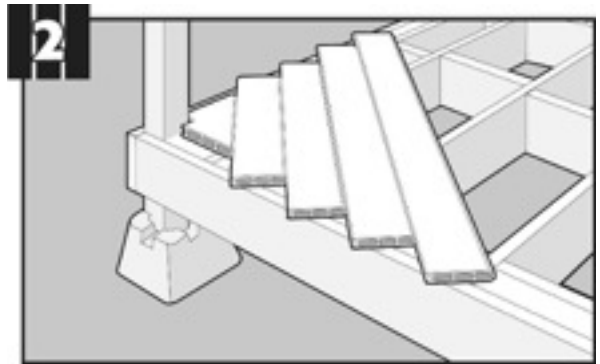
Cut off excess



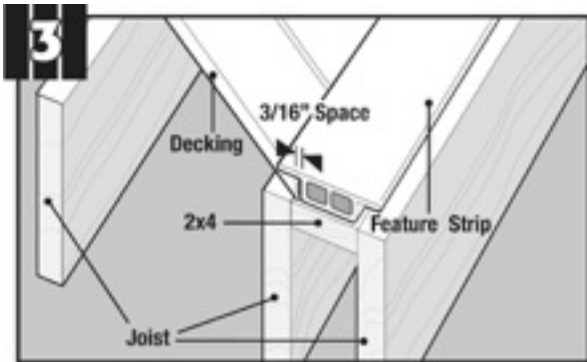
DIAGONAL DECKING INSTALLATION



1 Cut corner piece and attach for guide. Always fasten $\frac{3}{4}$ " from edge of board.



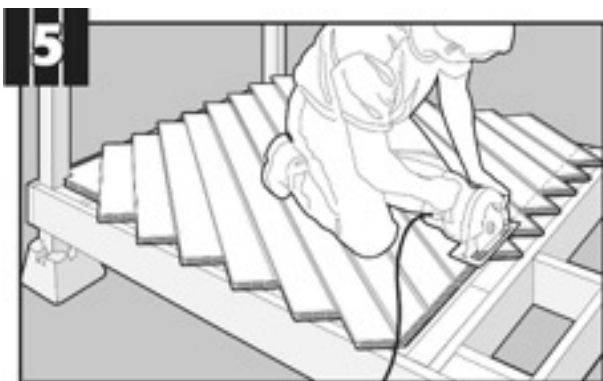
2 Cut and attach boards as you go. Trim excess after all boards are attached.



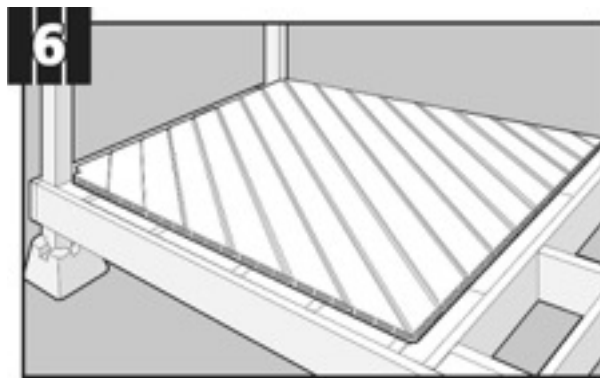
3 Boards should overlap joist (allowing $\frac{3}{16}$ " for expansion / contraction) where Perimeter Strips will be added.



4 Snap a chalk line on all edges to indicate final cut length.

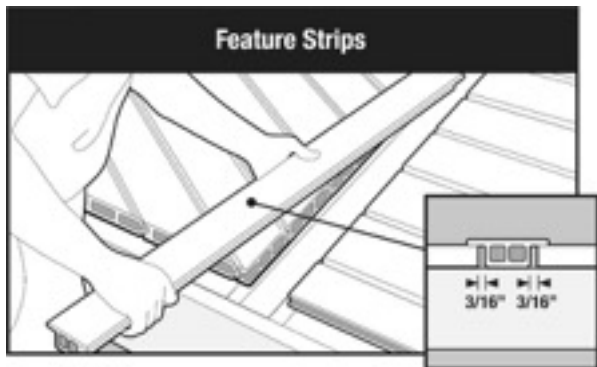


5 Cut off excess.

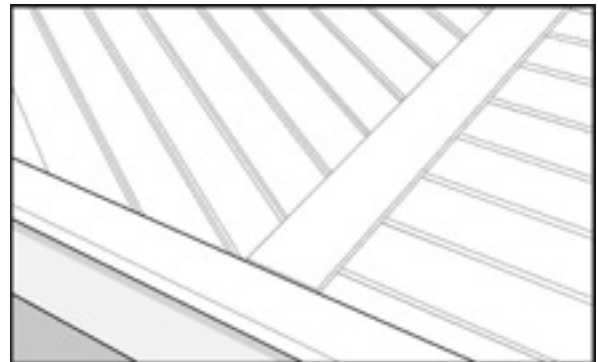


6 Install Feature and Perimeter Strips when all decking is complete.

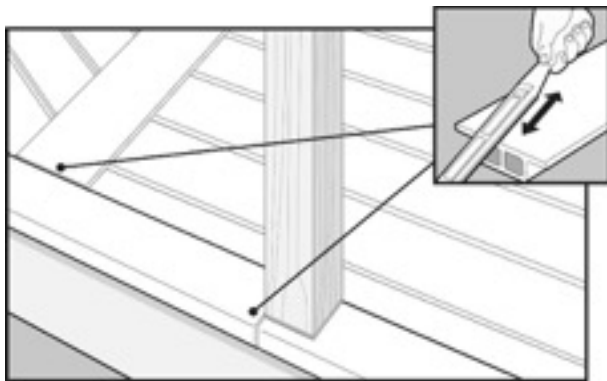
FEATURE STRIP, PERIMETER STRIP & FASCIA BOARD INSTALLATION



Feature Strips are placed between decking joints.

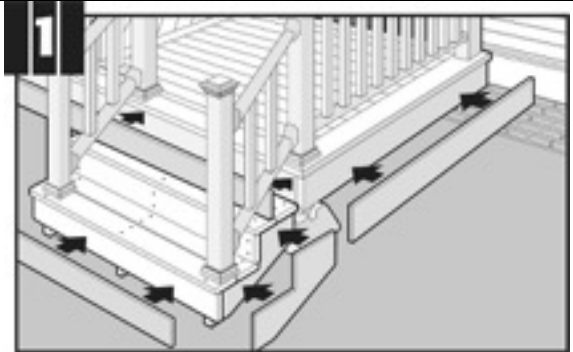


Completed deck after all Feature and Perimeter Strips have been installed.

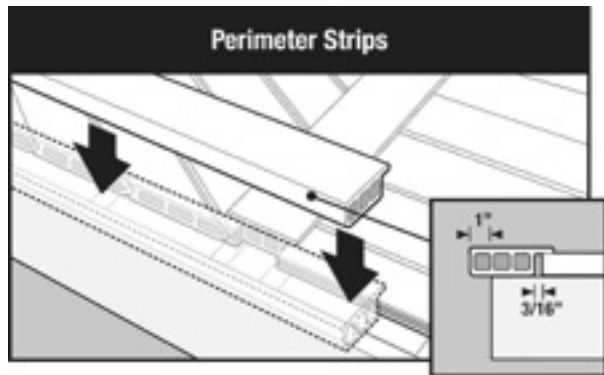


File or route edges when butt joints are unavoidable. To minimize the appearance of expansion and contraction, always butt Perimeter Strips at a post. The joint will be less visible when behind a post and covered with base trim.

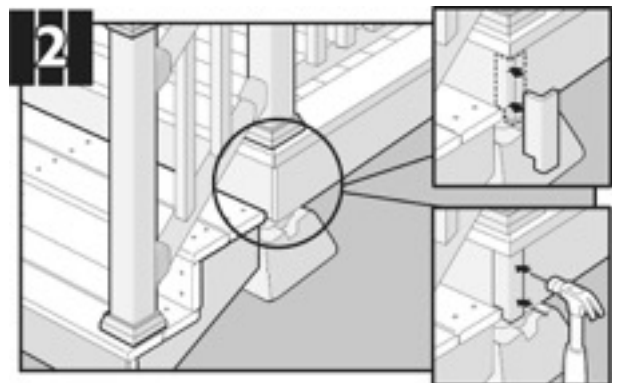
Fascia Board Installation



Measure areas to be covered with Fascia. Cut and attach with three fasteners every 12" using same fasteners used for decking. If the Fascia is 6" wide or less, two fasteners every 12" should be used.



Perimeter Strips are placed around outer edge of decking. Allow for a maximum overhang of 1".



Baluster or post sleeve material can be used to cover corners. Attach with brads on one side only to allow for expansion and contraction.

Congratulations! As a GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ or DuxxBak™ deck owner, you have made a wise investment and you are protected by our lifetime limited warranty, which provides coverage against:

- *Manufacturing Defects*
- *Splintering, Splitting, and Delaminating*
- *Termite Damage*
- *Rot, Mildew, Fungal Decay, and Mold Damage*
- *Significant Color Fade or Discoloration*

Lifetime Limited Warranty

Green Bay Decking, LLC (hereinafter “Manufacturer”) warrants that its GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products are manufactured from recovered cellulose (Biodac and rice hulls) and high density polyethylene, and are free of manufacturer’s defects, will not splinter, split, or delaminate, suffer structural damage from termites, rot, mildew, fungal decay, or mold when properly installed and maintained. Mildew or mold may form on the surface of your deck as a result of environmental pollution and debris. Such surface contamination will not harm your deck and can be removed by occasional cleaning with mild household cleaners or commercial deck cleaning products using a nylon brush. Always test clean a small area before proceeding. Additional cleaning and maintenance instruction can be found at www.GreenBayDecking.com.

GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ are designed to resist the effects of exposure to the sun and environmental elements and will provide many years of excellent service. However, like all materials, GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ will be subject to some color change when exposed to the sun’s ultraviolet rays. GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ are manufactured with a lubricating material that will weather away within the first four months, fully revealing the intended color of the deck. Significant color fade is hereby defined as a change in color that is greater than five Delta E (CIE L*a*B*) units as defined by ASTM D2244 for the four basic Green Bay Decking colors. Significant color fade for the TerrainDeck™ and I.Dekk Terrain™ colors is defined as color change that continues beyond the first four months of initial exposure to the sun’s ultraviolet rays. It will be the responsibility of the owner to provide the original invoice and documented proof of the degree of color change.

MANUFACTURER’S LIABILITY UNDER THIS WARRANTY IS LIMITED SOLELY TO REPLACEMENT OF DEFECTIVE GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS OR REFUND AT THE MANUFACTURER’S DISCRETION, WITH THE FIRST 10 YEARS BEING NON-PRORATED AND THE FOLLOWING 15 YEARS BEING CALCULATED ON A STRAIGHT-LINE DEPRECIATING BASIS. AFTER THE 25TH YEAR, WARRANTY WILL CONTINUE AT THE RATE THAT APPLIES TO THE 25TH YEAR. Purchaser’s sole and exclusive remedy for any claim whatsoever, whether in contract, warranty, tort or strict liability, arising out of the use, storage or possession of the manufacturer’s products, including without limitation any claim that the manufacturer’s products failed to perform as warranted, shall be as stated in the first sentence of this paragraph. To enter a warranty claim, the original owner must submit its claim together with this warranty certificate, the original purchase invoice indicating the date of purchase, pictures of the defective products, and a detailed written description to **Green Bay Decking, LLC. 1518 South Broadway, Green Bay, WI 54304. This new Lifetime Limited Warranty applies only to GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products purchased on or after June 01, 2016. In those states where a Limited Lifetime Warranty is defined as something less than “lifetime” this warranty becomes a 25 Year Limited Warranty.**

THE WARRANTY SHALL NOT APPLY TO GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS THAT HAVE NOT BEEN INSTALLED IN ACCORDANCE WITH MANUFACTURER’S AND ICC GUIDELINES (REPORT NO. ESR-1369, DATED MAY 1, 2016 or later). “**Installation Instructions**” can be found at www.GreenBayDecking.com. This warranty shall not cover defects due to (i) natural disasters, including fire, smoke, water, earthquake, lightning or static electricity; (ii) causes external to the GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products such as, but not limited to, weather; (iii) the neglect, abuse, misuse (including faulty installation, repair or maintenance by other than Manufacturer), improper storage of the GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products or other failure to comply with the instructions set forth in the “Installation and Care” section of www.GreenBayDecking.com or in documentation that may be provided with the GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products; (iv) a modification of the GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products not provided by the Manufacturer; (v) a malfunction of any product not provided by Manufacturer with which the GeoDeck or TerrainDeck product is used or combined; (vi) use, modification or other treatment of the GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ product in a manner for which it was not designed or intended; (vii) defects in articles purchased by Manufacturer and resold by it without alteration and effects in materials purchased

by Manufacturer which cannot be discovered by warranty factory inspection; (viii) placement under or subjection to abnormal use conditions; (ix) normal wear and tear; or (x) expansion and contraction. This warranty does not cover product defects on installed decks that were apparent at or prior to installation.

MANUFACTURER'S WARRANTY SHALL APPLY ONLY TO GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS. IN NO EVENT SHALL MANUFACTURER BE LIABLE FOR LABOR OR OTHER EXPENSES INCURRED BY THE PURCHASER, OR SPECIAL, INCIDENTAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER. MANUFACTURER'S LIABILITY ARISING OUT OF THE MANUFACTURE, SALE OR SUPPLY OF THE GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS OR THEIR USE, WHETHER BASED UPON WARRANTY, CONTRACT, TORT, OR OTHERWISE, SHALL NOT EXCEED THE ACTUAL PURCHASE PRICE PAID BY THE PURCHASER FOR THE GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS.

Purchaser acknowledges that the GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products are not structural lumber and therefore may not be used as such. PURCHASER IS SOLELY RESPONSIBLE FOR DETERMINING THE SUITABILITY FOR USE OR APPLICATION OF ANY GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCT, OR WHETHER GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS MEET REQUIREMENTS OF APPLICABLE BUILDING CODES OR SAFETY CODES FOR SPECIFIC APPLICATIONS.

No person or entity is authorized by Manufacturer to make and Manufacturer shall not be bound by any statement of representation as to the performance of GeoDeck™, TerrainDeck™, I.Dekk™, I.Dekk Terrain™ and DuxxBak™ products other than what is contained in this warranty. This warranty shall not be amended or altered except in written instrument signed by Manufacturer and Purchaser.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES WITH RESPECT TO GEODECK™, TERRAINDECK™, I.DEKK™, I.DEKK TERRAIN™ AND DUXXBK™ PRODUCTS, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR MERCHANTABILITY, FITNESS FOR A PARTICULAR PURCHASE OR NON-INFRINGEMENT: Laws from time to time in force in certain jurisdictions may imply warranties that cannot be excluded or can only be excluded to limited extent. This warranty shall be read and construed subject to any such statutory provisions. This warranty gives you specific legal rights. You may have other rights, which vary from state to state.

To activate your warranty, please complete the registration at www.GreenBayDecking.com within 30 days of purchase.

TRANSFER OF WARRANTY: A one-time transfer of this warranty may be made within the first five (5) years from the date on which the original warranty became effective. That transfer of warranty must be registered with a submittal of a copy of the ownership transfer document to Green Bay Decking, LLC, 1518 South Broadway, Green Bay WI 54304.

This warranty certificate is issued to:

N a m e :

A d d r e s s :

Dated: _____, 20____

This GeoDeck, TerrainDeck, I.Dekk, I.Dekk Terrain, and DuxxBak Lifetime Limited Warranty has been revised and becomes effective for sales made on or after July 01, 2016.



Product Features

Resistance to Decay and Mold

Strength & Durability

Less Maintenance

Eco-Friendly

Easy To Install

Life-time Limited Warranty

For The Pros

Unique Tongue & Groove profile quickly installs without hidden fasteners

I-Deck Traditional S4S and T&G deck boards are ICC rated for 16" on center installation

I-Deck can be installed in varying patterns including diagonal, octagon, and herringbone patterns

You can use your imagination

For the most up-to-date installation instructions, please visit

www.GreenBayDecking.com



1518 South Broadway

Green Bay, WI 54304

(877) 804-0137